



- ALCO MACHINE WORKS
- ALCO CNC INDUSTRIES
- ALCO HYDRA OIL TOOL
- ALCO INDUSTRIAL EQUIPMENT
- ALCO FLOW CONTROL
- ALCO INDUSTRIAL

6925 - 104 Street  
Edmonton, Alberta  
Canada T6H 2L5

Phone: (780) 435-3502 • Fax: (780) 436-1858

April 01, 2013

Gillis Power Tongs Ltd.  
P.O. Box 1055  
Estevan, Sask.  
S4A 2H7

*E-401*

**Equipment Certification**

<b>Rig No.:</b>	N/A
<b>Equipment:</b>	BJ Casing Elevator
<b>Model:</b>	4 1/2" - 90° - TA 65 Ton
<b>Customer P.O.:</b>	N/A
<b>Serial No.:</b>	401
<b>Inspection Report No.:</b>	H-9244
<b>Alco Sales/Engineering No.:</b>	31463-E
<b>APEGGA Permit to Practice No.:</b>	P10702
<b>Alco Shop Work Order # :</b>	25076

The above-mentioned elevator required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), applicable repairs, and certification for service.

A magnetic particle (MT) inspection was conducted on Mar 04, 2013, after the elevator was completely disassembled and sandblasted.

Repair procedures were developed based on the MT inspection report as well as a thorough visual examination performed by qualified personnel with Alco Inc.

Based on the final inspection on Apr 01, 2013, after load testing, it is our opinion that the elevator is a safe operating unit and may be returned to service within the manufacturer's original rating and specification.

This certification is valid for a period of 500 operating days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.

