

503



ALCO Machine Works a division of Alco Inc.
6925 - 104 STREET, EDMONTON, ALBERTA T6H 2L5
PH: (780) 435-3502 • FAX (780) 436-1858

April 23, 2002

Gilliss Power Tongs Ltd.
PO Box 516
Lampman, Saskatchewan
S0C 1N0

Equipment Certification

Equipment: M&W Side Door Casing Elevator
Model: 5-1/2" x 90°, 100-Ton
Serial No.: 9245
Hydra Inspection Report No.: 9245
Alco Machine Works W.O.: 34923
Engineering File No.: 34923-E

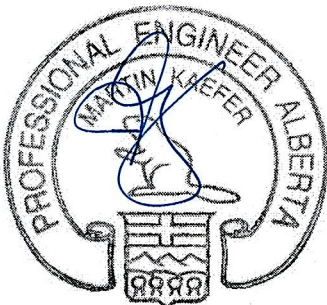
The above-mentioned elevator required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), applicable repairs, and certification for service.

Hydra Group Ltd. conducted a magnetic particle (MP) inspection on April 18, 2002, after the elevator was completely disassembled and sandblasted.

Repair procedures were developed based on the MP inspection report as well as a thorough visual examination performed by qualified personnel with Alco Machine Works.

Based on the final inspection on April 22, 2002, after load testing, it is our opinion that the elevator is a safe operating unit and may be returned to service within the manufacturers original rating and specification.

This certification is valid for a period of 500 operating days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.



<p>PERMIT TO PRACTICE ALCO MACHINE WORKS</p> <p>Signature _____</p> <p>Date <u>April 23, 2002</u></p> <p>PERMIT NUMBER: P7208</p> <p>The Association of Professional Engineers, Geologists and Geophysicists of Alberta</p>
--