

#706



- ALCO MACHINE WORKS
- ALCO CNC INDUSTRIES
- ALCO HYDRA OIL TOOL
- ALCO INDUSTRIAL EQUIPMENT
- ALCO FLOW CONTROL
- ALCO INDUSTRIAL

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September 25, 2013

Gillis Power Tongs Ltd.
 P.O. Box 1055
 Estevan, Sask.
 S4A 2H7

Equipment Certification

Rig No.:	N/A
Equipment:	BJ Casing Elevator
Model:	7" - 90° - TA 150 Ton
Customer P.O.:	N/A
Serial No.:	EQ# 706
Inspection Report No.:	H-29893
Alco Sales/Engineering No.:	36381-E
APEGGA Permit to Practice No.:	P10702
Alco Shop Work Order # :	29014

The above-mentioned elevator required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), applicable repairs, and certification for service.

A magnetic particle (MT) inspection was conducted on Sep 11, 2013, after the elevator was completely disassembled and sandblasted.

Repair procedures were developed based on the MT inspection report as well as a thorough visual examination performed by qualified personnel with Alco Inc.

Based on the final inspection on Sep 25, 2013, after load testing, it is our opinion that the elevator is a safe operating unit and may be returned to service within the manufacturer's original rating and specification.

This certification is valid for a period of 500 operating days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.

