

E 707



- ALCO MACHINE WORKS
- ALCO CNC INDUSTRIES
- ALCO HYDRA OIL TOOL
- ALCO INDUSTRIAL EQUIPMENT
- ALCO FLOW CONTROL
- ALCO INDUSTRIAL

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April 15, 2013

Gillis Power Tongs Ltd.
 P.O. Box 1055
 Estevan, Sask.
 S4A 2H7

Equipment Certification

Rig No.:	N/A
Equipment:	BJ Casing Elevator
Model:	7" - 90° - TA 150 Ton
Customer P.O.:	N/A
Serial No.:	707
Inspection Report No.:	H-25484
Alco Sales/Engineering No.:	31457-E
APEGGA Permit to Practice No.:	P10702
Alco Shop Work Order # :	25069

The above-mentioned elevator required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), applicable repairs, and certification for service.

A magnetic particle (MT) inspection was conducted on Mar 04, 2013, after the elevator was completely disassembled and sandblasted.

Repair procedures were developed based on the MT inspection report as well as a thorough visual examination performed by qualified personnel with Alco Inc.

Based on the final inspection on Apr 15, 2013, after load testing, it is our opinion that the elevator is a safe operating unit and may be returned to service within the manufacturer's original rating and specification.

This certification is valid for a period of 500 operating days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.

