

**ALCO INC. HEAD OFFICE**  
 6925 - 104 Street, Edmonton, Alberta T6H 2L5  
 Office: (780) 435-3502  
 Website: www.alcoinc.ca

**E-710**

May 25, 2023  
 Gilliss Casing Services  
 P.O. Box 1055  
 Estevan, SK.  
 S4A 2H7

**EQUIPMENT CERTIFICATION**

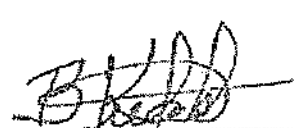
<b>CUSTOMER:</b>	Gilliss Casing Services
<b>CUSTOMER EQUIPMENT #:</b>	710
<b>CUSTOMER RIG #:</b>	N/A
<b>EQUIPMENT DESCRIPTION:</b>	BJ Casing Elevator
<b>MODEL AND RATING:</b> 150 Tons (US)	7" - 90" -TA 150 Ton
<b>INSPECTION COMPANY / REPORT #:</b>	Alco / H-27712
<b>ALCO ENGINEERING FILE #:</b>	88085-E
<b>ALCO WORK ORDER #:</b>	88085

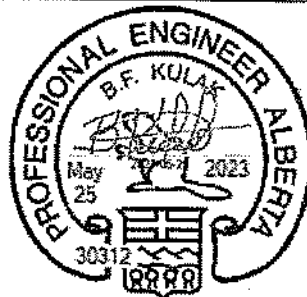
This document certifies that all parts and/or assemblies for the equipment listed above, have undergone a Level IV inspection and repair as per Canadian Association of Oilwell Drilling Contractors (CAODC) R.R. 4.0.


All Engineering, material acceptance, repairs, modifications, dimensional inspections, proof test and non-destructive testing (NDT) were performed, or approved by Alco Inc. qualified personnel adhering to API Q1 (Alco licence #: Q1-2406), where applicable

The equipment may be returned to service at the referenced equipment rating.

This certification is valid for a period of 6 years from the date indicated on the Engineer's stamp shown below, or until such time that the equipment has been damaged either as a result of operation, transportation or handling.

  
 Brian Kulak, P.Eng  
 Engineering Manager  
 Alco Inc.



<b>PERMIT TO PRACTICE</b>	
ALCO INC., GENERAL PARTNER OF THE ALCO LIMITED PARTNERSHIP	
RM SIGNATURE:	
RM APEGA ID #:	30312
DATE:	May 25 2023
<b>PERMIT NUMBER: P010702</b>	
The Association of Professional Engineers and Geoscientists of Alberta (APEGA)	

E-710



- ALCO MACHINE WORKS
- ALCO CNC INDUSTRIES
- ALCO INDUSTRIAL
- ALCO CARRIERS
- ALCO FLOW CONTROL
- ALCO OIL TOOL
- ALCO FABRICATORS
- ALCO CONSTRUCTORS

6925 - 104 Street  
Edmonton, Alberta  
Canada T6H 2L5

Phone: (780) 435-3502 • Fax: (780) 436-1858

### CERTIFICATE OF INSPECTION

Date: May 15, 2023

Equipment Owner : Gilliss Casing Services  
P.O. Box 1055  
Estavan, Sask  
S4A 2H7

Rig # :

Equipment Description : 7" - 90° - TA 150 Ton  
BJ Casing Elevator

Serial # : 710

Inspection Report # : H-27712

Job # : 88085

The undersigned hereby certifies that an inspection has been carried out on the above mentioned equipment in accordance with the applicable standards:

**CAODC R.P. 1.0, 1.0A, 2.0, 3.0, 4.0, 5.0**

**API Specification 8C / 7K**

Inspection Method : ASTM E-709 Standard Guide for Magnetic Particle Inspection

Inspection Method : ASTM E-165 Standard Guide for Liquid Penetrant Inspection

Inspection Method: ASTM E-110 / ASTM A-956 Standard Guide For Hardness Testing

Inspection Method: ASTM E-797 Standard Guide For Ultrasonic Thickness Testing

*Inspection Performed In Accordance With ASME Sec. 8, Div. 1, App. 6*

Acceptance Standard: ASTM E-125 Reference Photographs For Magnetic Particle Indications

Load Test #: ALCO LT 2305 88085

**No Discontinuities Noted At Time Of Final Inspection  
After Load Test**

Technician: L. Ponech

C.G.S.B. 10873

Signed: 