



☐ ALCO MACHINE WORKS

 $\ \square$  ALCO CNC INDUSTRIES

☐ ALCO HYDRA OIL TOOL

☐ ALCO INDUSTRIAL EQUIPMENT

6925 - 104 Street Edmonton, Alberta

Canada T6H 2L5

☐ ALCO FLOW CONTROL

August 22, 2012

Gillis Power Tongs Ltd. P.O. Box 1055 Estevan, Sask. S4A 2H7

## **Equipment Certification**

Rig No.:

N/A

Equipment:

AOT Side Door Casing Elevator

Model:

9 5/8" - 90° - SLX 150 Ton

Customer P.O.:

N/A

Serial No.:

908

Inspection Report No.:

H-28458

Alco Sales/Engineering No.:

25235-E

APEGGA Permit to Practice No.:

P10702

Alco Shop Work Order #:

20476

The above-mentioned elevator required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), applicable repairs, and certification for service.

A magnetic particle (MT) inspection was conducted on July 30, 2012, after the elevator was completely disassembled and sandblasted.

Repair procedures were developed based on the MT inspection report as well as a thorough visual examination performed by qualified personnel with Alco Inc.

Based on the final inspection on August 22, 2012, after load testing, it is our opinion that the elevator is a safe operating unit and may be returned to service within the manufacturer's original rating and specification.

This certification is valid for a period of 500 operating days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.

