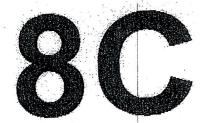
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Vareo B.

A Varco Company

Nipotholograp 45 4976AP Ethen-Leur FO Bex 17,4870,AN Ethen-Leur, The Nothodrands Telephone — 31 78 5045030 Telephone — 31 78 504503 Telepho

CERTIFICATE OF MANUFACTURE & INSPECTION/ EC DECLARATION OF CONFORMITY

This is to certify that the part(s) and/or assembly listed below was (were) designed, manufactured and inspected in accordance with the latest revision of the following specifications:

> API Specification 8C/ISO 13535

> European Directive 98/37/EG: Safety of Machinery

Harmonized standards applied are:

EN-ISO-12100-1 Safety of Machinery; Basic concepts, general principles for design; Part 1:Basic terminology, methodology

EN-1050 Safety of Machinery; Principles for risk assessment

VarcoBJ specifications

> Customer specifications (If applicable)

Date

: 17 September 2004

Serial number

: NL50983

Part number & Description : BJ55310Y

Type HYC Elevator complete less Slips and Guide Plates Capacity: 200 Tons

The assembly was proof load tested, prior to receiving its final MPI and functional testing. A test load equal to 1.5 times the rated load capacity, simulating the same manner as in actual service, was applied and held for a minimum period of 5 minutes.

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200,00 Short ton	 		-		

Each critical load bearing component of the assembly was Magnetic Particle examined by wet fluorescent method in ASTM E125 (Reference Photographs) and, where applicable, VarcoBJ critical area drawings were used as a reference standard for the evaluation of magnetic particle indications. All personnel performing Magnetic Particle Inspection were qualified to ASNT TC-1A Level II (minimum).

Statement: No relevant Indications outwith the applicable acceptance criteria were detected.

All other inspections and/or tests were performed by qualified VarcoBJ personnel and all results were found to be within the acceptance criteria.

> Yvonne van Hees Document Control Supervisor

