

8C



CERTIFICATE OF MANUFACTURE & INSPECTION

This is to certify that the part(s) and/or assembly listed below was (were) designed, manufactured and inspected in accordance with the latest revision of the following specifications:

- > API Specification 8C/ISO 13535
- > VarcoBJ specifications
- > Customer specifications (if applicable)

The part(s) and/or assembly listed is (are) intended to be incorporated into machinery or to be assembled with other machinery to constitute machinery covered by Directive 98/37/EG (Safety of Machinery). It is not allowed to put the machinery into service until the machinery into which it is to be incorporated or of which it is to be a component has been found and declared to be in conformity with the provisions of Directive 98/37/EG.

Date : 28 September 2006
 Serial number : NL71672
 Part number & Description : 55515Y 7" Slip Assy for HYC Elevator

Each critical load bearing component of the assembly was Magnetic Particle examined by wet fluorescent method in accordance with ASTM E709. ASTM E125 (Reference Photographs) and, where applicable, VarcoBJ critical area drawings were used as a reference standard for the evaluation of magnetic particle indications. All personnel performing Magnetic Particle Inspection were qualified to ASNT TC-1A Level II (minimum).

Statement: No relevant indications outwith the applicable acceptance criteria were detected.

All other inspections and/or tests were performed by qualified VarcoBJ personnel and all results were found to be within the acceptance criteria.

Yvonne van Hees
Document Control Supervisor

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